



# Bergamid™ B70 G50 H Natural

## Polyamide 6

### Key Characteristics

#### Product Description

Bergamid B70 G50 H Natural is a Polyamide 6 (Nylon 6) product filled with 50% glass fiber. It can be processed by injection molding and it is heat stabilized.

#### General

Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 50% Filler by Weight
Features	• Heat Stabilized
Forms	• Pellets
Processing Method	• Injection Molding

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.55 g/cm <sup>3</sup>	1.55 g/cm <sup>3</sup>	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	2.18E+6 psi	15000 MPa	ISO 527-2
Tensile Strength	31900 psi	220 MPa	ISO 527
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527
Flexural Strength	46400 psi	320 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	10 ft·lb/in <sup>2</sup>	22 kJ/m <sup>2</sup>	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	43 ft·lb/in <sup>2</sup>	90 kJ/m <sup>2</sup>	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	410 °F	210 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	428 °F	220 °C	ISO 75-2/A
Melting Temperature (DSC)	428 to 437 °F	220 to 225 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+14 ohms	1.0E+14 ohms	IEC 60093
Volume Resistivity	1.0E+16 ohms·cm	1.0E+16 ohms·cm	IEC 60093
Dissipation Factor	0.013	0.013	IEC 60250
Comparative Tracking Index	500 V	500 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm))	HB	HB	UL 94

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

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**Notes**

<sup>1</sup> Typical values are not to be construed as specifications.

**CONTACT INFORMATION**

**Americas**

United States - Avon Lake  
+1 440 930 1000  
United States - McHenry  
+1 815 385 8500

**Asia**

China - Guangzhou  
+86 20 8732 7260  
China - Shenzhen  
+86 755 2969 2888  
China - Suzhou  
+86 512 6823 24 38  
China - Suzhou  
+86 512 6265 2600  
Hong Kong -  
+852 2690 5332  
Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

**Europe**

Germany - Gaggenau  
+49 7225 6802 0  
Spain - Barbastro (Huesca)  
+34 974 310 314



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[www.polyone.com](http://www.polyone.com)

**PolyOne Americas**

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

**PolyOne Asia**

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

**PolyOne Europe**

6 Giällewee  
+352 269 050 35

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